

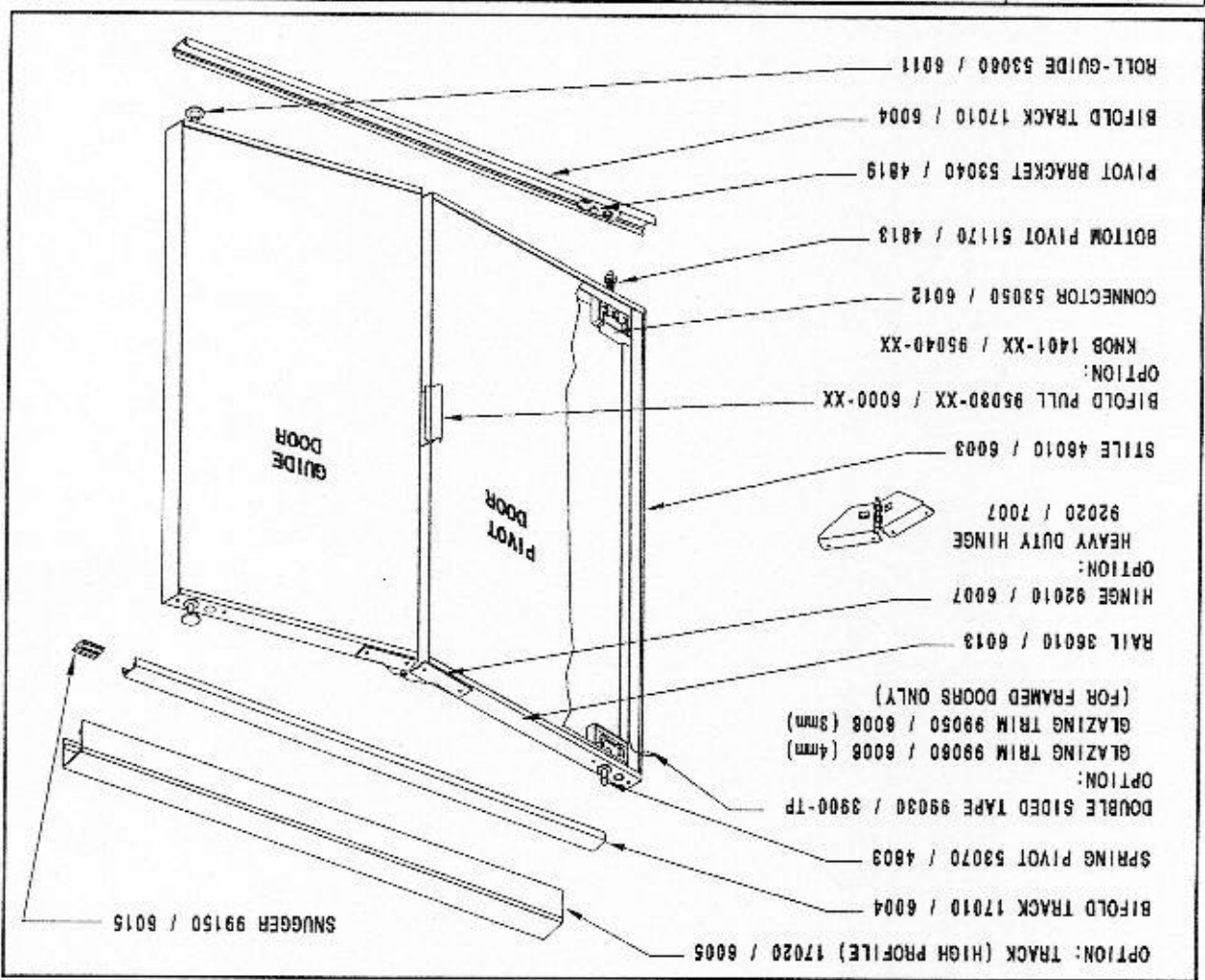


<p><b>1. DETERMINE SIZES</b></p> <p>MIRROR LENGTH = opening height - 2" (51mm) (with 2 LOW PROFILE tracks)</p> <p>MIRROR LENGTH = opening height - 2 1/2" (64mm) (with 1 HIGH PROFILE track)</p> <p>STILE LENGTH = mirror length + 1/16" (2mm)</p> <p>MIRROR WIDTH = <math>\frac{\text{opening width} - 3/8" (10mm)}{2}</math></p> <p>MIRROR WIDTH = <math>\frac{\text{opening width} - 5/16" (8mm)}{4}</math></p> <p>RAIL LENGTH = mirror width</p> <p>RAIL LENGTH = mirror width + 1/16"</p> <p>(with tape)</p> <p>(with glazing trim; or cut mirror 1/16" (2mm) narrower)</p> <p>Always cut rails in pairs under main hinge only. Use notching tool #94080 to re-drill locating holes.</p>	<p>4002 (6000) SERIES</p>  <p>4001 (6000) SERIES</p> 
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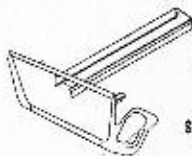
**4001 / 4002 SERIES 3-4 mm FRAMED / FRAMELESS BIFOLD DOOR SYSTEM**

**ASSEMBLY INSTRUCTIONS**

# INSTALLATION INSTRUCTIONS

4001 / 4002 SERIES 3-4 mm FRAMED / FRAMELESS BIFOLD DOOR SYSTEM

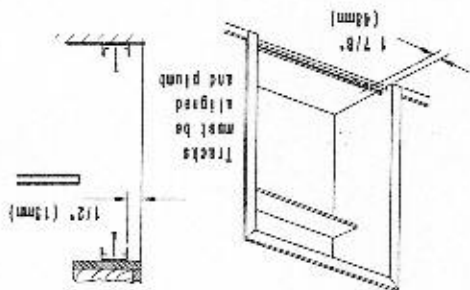
## 1. TRIM TRACKS TO FIT OPENING



Cut the top and bottom tracks 1/16" (2mm) less than the width of the opening if they do not fit.

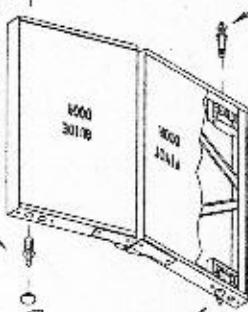
## 2. INSTALL TOP AND BOTTOM TRACKS

Screw in tracks, at a minimum of 1/2" (13mm), in from the jamb face. This will ensure that the door does not protrude from the opening while it is closed. Be sure that the Pivot Brackets have been fastened in the tracks prior to installation (1 7/8" (48mm) from wall).



## 3. INSERT PIVOTS

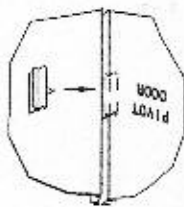
A Spring Pivot is inserted into the second hole at the top of the pivot door. The Bottom Pivot is used for height adjustment and must be inserted into the second hole at the bottom of the pivot door. (For wood panel bifolds, be sure that the cross-braced door is used as the pivot door.)



The remaining Spring Pivots are inserted into the first holes of the guide door. Snap in Roll-Guides. Pivots.

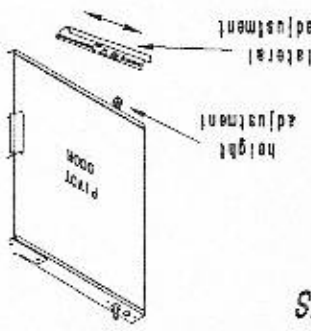
## 5. ATTACH PULL

Remove plastic film from stile. It necessary clean the stile with Isopropyl Rubbing Alcohol (99%) where the pull is to be attached. Use Double Sided Tape to attach the Pull to the pivot door, at the desired height (approx. 40" (1015mm)).



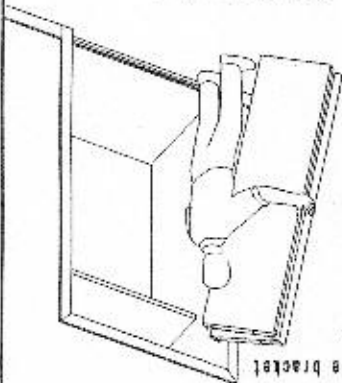
## 6. FINAL ADJUSTMENTS

Both top and bottom pivot brackets can be adjusted laterally. Height adjustment is achieved by tilting door slightly and turning the bottom pivot.

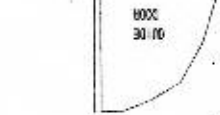


## 4. INSTALL DOORS

Insert Spring Pivot of pivot door into the Pivot Bracket. Then place the Bottom Pivot into the bracket of the bottom track. Note: For heavier doors you may prefer to insert the bottom pivot first.

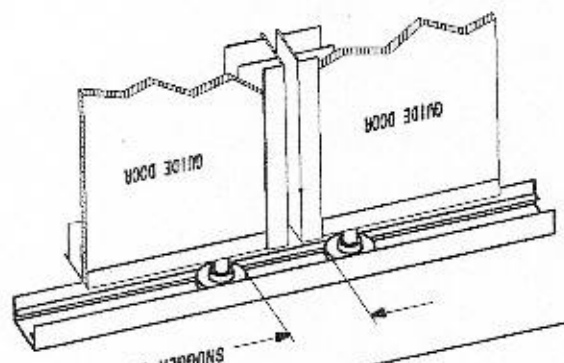


First close the door so that it is slightly ajar. Next depress the pivots in the guide door and allow the roll-guides to slip into the top and bottom tracks.



$$\text{SNUGGER LENGTH} = \frac{\text{DISTANCE BETWEEN ROLL-GUIDES} + (3/16" \text{ TO } 1/4" \text{ OR } [5 \text{ mm TO } 6 \text{ mm}])}{2}$$

NOTE: FOR 2 DOORS, YOU MUST CUT 2 SNUGGERS AT THE SAME LENGTH.



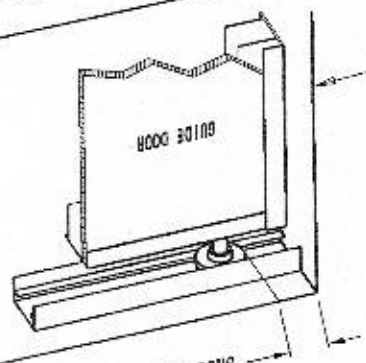
NOTE: THE DOOR SHALL CLOSE WITH A LIGHT SNAP.  
 WITH SCISSORS OR A KNIFE, CUT THE TWO SNUGGERS AT THE SAME LENGTH AS PER THIS DIAGRAM, THEN SNAP SNUGGER INTO TOP TRACK.

**FOR 2 DOORS**

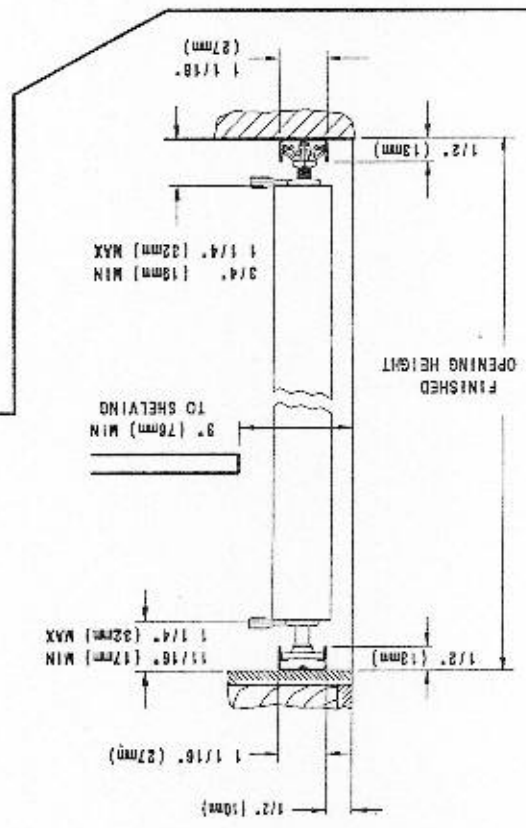
NOTE: THE DOOR SHALL CLOSE WITH A LIGHT SNAP.

THEN SNAP SNUGGER INTO TOP TRACK. THE LENGTH INDICATED ON THIS DIAGRAM, WITH SCISSORS OR A KNIFE, CUT SNUGGER TO

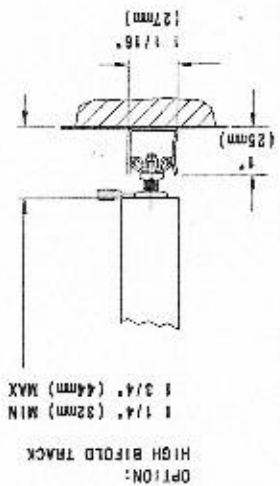
**FOR 1 DOOR**



**7. CUT SNUGGER TO FIT OPENING**



**CROSS-SECTIONAL LAYOUT OF INSTALLED DOORS**



OPTION: HIGH BIFOLD TRACK

7350 N.W. 37th Avenue, Miami, Florida 33147  
 Dade 691-7943, Broward 764-2011, Fla. Toll Free 1-800-432-8549  
 National Toll Free 1-800-331-4278, Fax # (305) 693-0754